

**TECHNICAL DATA****D-VISE STANDARD  
POLYURETHANE ADHESIVE**

<b>DESCRIPTION</b>	A single pack moisture curing polyurethane based adhesive.
<b>USES</b>	Bonding wood to wood, MDF, stone, metal, ceramics and some plastics.
<b>COLOUR</b>	Clear amber liquid
<b>FEATURES</b>	Excellent bond strength Rapid cure Good wet grab and initial hold Low smell
<b>SURFACE PREPARATION</b>	All surfaces must be clean, dust free and tight fitting. For glossy surfaces, sand to provide a key. It is preferable that one of the surfaces to be bonded is porous to allow the moisture required for curing to migrate to the glue line.
<b>APPLICATION</b>	1. Apply adhesive to one surface at the joint and then clamp until bond is secure (approximately 30-60 minutes). 2. Faster cure can be achieved by lightly dampening the unglued surface before making the join. 3. Some dense timbers will benefit by having both bonding surfaces precleaned with a damp cloth to help open timber pores before gluing.

**TECHNICAL DATA**

<b>Packaging:</b>	500ml and 1 litre plastic bottles.
<b>Specific Gravity:</b>	1.12
<b>Viscosity:</b>	4600-6600 cps (Bf 3/10/25)
<b>Coverage Rate:</b>	1 ½ -2 m <sup>2</sup> per litre, dependent on end use.
<b>Cure Time:</b>	Normally for wood substrate cure time is about 4 hours.
<b>Working Time:</b>	Approximately 30 minutes once applied, depending on ambient conditions.
<b>Shelf Life:</b>	Six months in unopened containers. Opened cans may skin and this may be cut off and remaining product used.
<b>Clean Up:</b>	Clean up frequently using Uroxsys Polyurethane Brush Cleaner before product has set on equipment.
<b>SAFETY DATA:</b>	Wear protective clothing. <b><u>Gloves are essential</u></b> , as product bonds well to skin. For further information refer to material safety data sheet.

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